

# Work Order ID 64592

December 9, 2010 7:26:27 AM



Page 1

Item ID: D3638-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 12/09/10 Start Qty: 4.00



Cust Item ID:

Required Date: 12/09/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *h*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

*h 10.12.09 REF SO# 103698.*

D3638

Rev B

*h this time only*

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA704 Debur and tumble

*SA 10/12/09*

*4 0*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*SA 10/12/09*

*4 0*

120

0.00



QC8- Inspect parts - second check

QC

Memo

Quality Control

*SA 10.12.09*

*4 0*

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Page 2

Item ID: D3638-1

Accept



Setup Start



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Stop



Item Name: Bushing

Start Date: 12/09/10 Start Qty: 4.00



Cust Item ID:

Required Date: 12/09/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 244A

0.00



Packaging

Memo

0.00

Packaging

10/12/09 5/42

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/09

MF

10-12-09

# Picklist Print

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Page 1

Work Order ID: 64592

Parent Item: D3638-1

Parent Item Name: Bushing



Start Date: 12/09/10

Required Date: 12/09/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 07.09.11 new issue EC  
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R1.000

Purchased

No

100

f

20.1762

0.035

0.147368



303 Round Bar 1.00



SA 10/12/09

## Location

MAT

115774

MAT028

113325

## Loc Qty

16.120158

16.120158

4.056

4.056

## Loc Code

303 R13 .500

116353

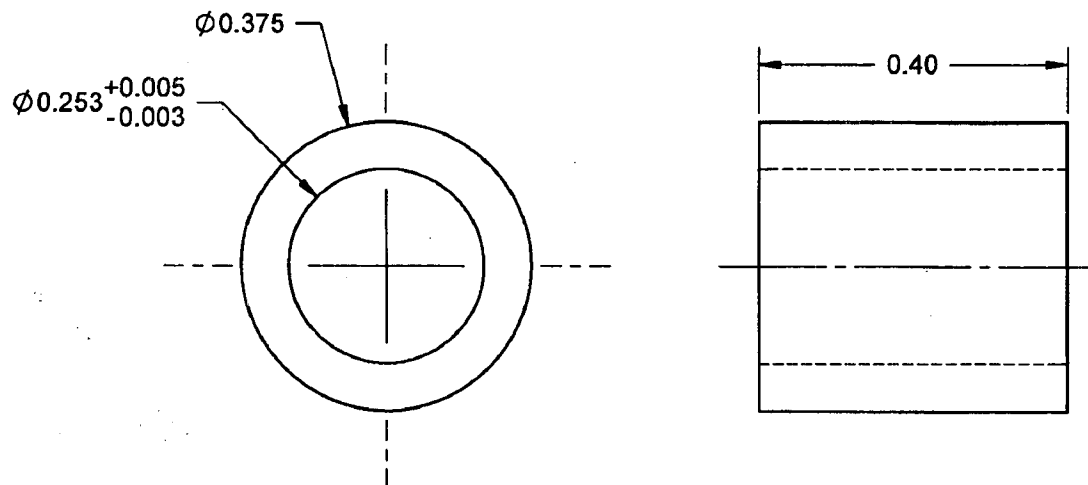
.17 R2



RELEASED  
07.09.07

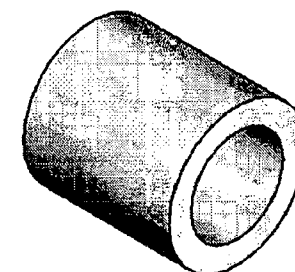
UNDER REVIEW

LE 07.10.16  
OK TO SHIP



**D3638-1 BUSHING**  
**(REPLACES GENEVA P/N G10608-2)**

64592



**NOTES:**

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	LE			
CHECKED	QF	DRAWING NO.	REV. A	
MFG. APPR.	B	D3638	SHEET 1 OF 1	
APPROVED	149	TITLE	SCALE	
DE APPR.	TH	BUSHING	4:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		